Preformed Line Alminox Compound

Preformed Line Products (Preformed Line Products (Australia))

Chemwatch: 32-1897 Version No: 4.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 1

Issue Date: **30/12/2020**Print Date: **21/11/2021**L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

| Product Identifier | |
|-------------------------------|---------------------------------|
| Product name | Preformed Line Alminox Compound |
| Chemical Name | Not Applicable |
| Synonyms | Not Available |
| Chemical formula | Not Applicable |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| Relevant identified uses | Electrically conductive thread and jointing compound. |
|--------------------------|---|
| | |

Details of the supplier of the safety data sheet

| Registered company name | Preformed Line Products (Preformed Line Products (Australia)) |
|-------------------------|---|
| Address | 190 Power Street Glendenning NSW 2761 Australia |
| Telephone | +61 2 8805 0000 |
| Fax | +61 2 8805 0096 |
| Website | Not Available |
| Email | Not Available |

Emergency telephone number

| Association / Organisation | Preformed Line Products (Preformed Line Products (Australia)) |
|-----------------------------------|---|
| Emergency telephone numbers | +61 2 8805 0000 (8am-5:30pm M-F) |
| Other emergency telephone numbers | Not Available |

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

| | Min Max | l I |
|--------------|---------|-------------------------|
| Flammability | 1 | ! ! |
| Toxicity | 1 | 0 = Minimum |
| Body Contact | 1 | 1 = Low |
| Reactivity | 1 | 2 = Moderate |
| Chronic | 1 | 3 = High 4 = Extreme |

| Poisons Schedule | Not Applicable |
|--------------------|---|
| Classification [1] | Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

Hazard pictogram(s)



Signal word

Warning

Hazard statement(s)

H336 May cause drowsiness or dizziness.

Chemwatch: **32-1897** Page **2** of **13**

Preformed Line Alminox Compound

Issue Date: **30/12/2020**Print Date: **21/11/2021**

Precautionary statement(s) Prevention

| P271 | Use only outdoors or in a well-ventilated area. |
|------|---|
| P261 | Avoid breathing mist/vapours/spray. |

Precautionary statement(s) Response

| P312 | Call a POISON CENTER/doctor/physician/first aider/if you feel unwell. |
|-----------|--|
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |

Precautionary statement(s) Storage

| P405 | Store locked up. |
|-----------|--|
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

Version No: 4.1

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|--|---|
| 7440-66-6 | 30-60 | zinc powder |
| 64742-62-7. | 30-60 | residual oils, petroleum, solvent dewaxed |
| 64742-65-0. | 10-30 | paraffinic distillate, heavy, solvent-dewaxed (severe) |
| 64741-96-4. | <10 | naphthenic distillate, heavy, solvent-refined (severe) |
| Not Available | <10 | other ingredients determined not to be hazardous |
| Legend: | Classified by Chemwatch; Classification drawn from C&. | 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. L; * EU IOELVs available |

SECTION 4 First aid measures

Description of first aid measures

| Eye Contact | If this product comes in contact with the eyes: Number Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
|--------------|---|
| Skin Contact | If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. |
| Inhalation | If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. |
| Ingestion | If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. |

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Chemwatch: 32-1897 Page 3 of 13 Issue Date: 30/12/2020 Version No: 4.1 Print Date: 21/11/2021

Preformed Line Alminox Compound

Treat symptomatically.

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases.
- F High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement.

NOTE: Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis. Product may be forced through considerable distances along tissue planes.

SECTION 5 Firefighting measures

Extinguishing media

- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

| Fire Incompatibility | Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------|--|
| vice for firefighters | |
| Fire Fighting | Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use. |
| Fire/Explosion Hazard | Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) phosphorus oxides (POx) sulfur oxides (SOx) metal oxides other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes. CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. |

SECTION 6 Accidental release measures

HAZCHEM

Personal precautions, protective equipment and emergency procedures

Not Applicable

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| Minor Spills | Slippery when spilt. Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety goggles. Trowel up/scrape up. Place spilled material in clean, dry, sealed container. Flush spill area with water. |
|--------------|--|
| Major Spills | Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services. Slippery when spilt. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

Chemwatch: 32-1897 Page 4 of 13 Issue Date: 30/12/2020 Print Date: 21/11/2021 Version No: 4.1

Preformed Line Alminox Compound

SECTION 7 Handling and storage

Precautions for safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ▶ Electrostatic discharge may be generated during pumping this may result in fire.
- ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Avoid splash filling.
- ▶ Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.

Safe handling

- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- ▶ Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Other information

- Store in original containers.
- ► Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- Metal can or drum
- Packaging as recommended by manufacturer.
- ► Check all containers are clearly labelled and free from leaks.

Storage incompatibility

CARE: Water in contact with heated material may cause foaming or a steam explosion with possible severe burns from wide scattering of hot material. Resultant overflow of containers may result in fire. Oil leaks in a pressurized circuit may result in a fine flammable spray (the lower flammability limit for oil mist is reached for a concentration

of about 45 g/m3

Autoignition temperatures may be significantly lower under particular conditions (slow oxidation on finely divided materials..

Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|---|--|---------------------------|------------------|------------------|------------------|------------------|
| Australia Exposure Standards | residual oils, petroleum, solvent dewaxed | Oil mist, refined mineral | 5 mg/m3 | Not Available | Not Available | Not Available |
| Australia - Queensland Coal Mining Safety and Health Regulation 2017 - Schedule 6: General body concentrations for atmospheric contaminants | residual oils, petroleum, solvent dewaxed | Not Available | Not Available | Not Available | Not Available | Not Available |
| Australia Exposure Standards | paraffinic distillate, heavy, solvent-dewaxed (severe) | Oil mist, refined mineral | 5 mg/m3 | Not Available | Not Available | Not Available |
| Australia - Queensland Coal Mining Safety and Health Regulation 2017 - Schedule 6: General body concentrations for atmospheric contaminants | paraffinic distillate, heavy, solvent-dewaxed (severe) | Not Available | Not Available | Not Available | Not Available | Not Available |

Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|--|-----------|-------------|-------------|
| zinc powder | 6 mg/m3 | 21 mg/m3 | 120 mg/m3 |
| residual oils, petroleum, solvent dewaxed | 140 mg/m3 | 1,500 mg/m3 | 8,900 mg/m3 |
| paraffinic distillate, heavy, solvent-dewaxed (severe) | 140 mg/m3 | 1,500 mg/m3 | 8,900 mg/m3 |

| Ingredient | Original IDLH | Revised IDLH |
|---|---------------|---------------|
| zinc powder | Not Available | Not Available |
| residual oils, petroleum, solvent dewaxed | 2,500 mg/m3 | Not Available |

 Chemwatch: 32-1897
 Page 5 of 13
 Issue Date: 30/12/2020

 Version No: 4.1
 Print Date: 21/11/2021

Preformed Line Alminox Compound

| Ingredient | Original IDLH | Revised IDLH |
|--|---------------|---------------|
| paraffinic distillate, heavy, solvent-dewaxed (severe) | 2,500 mg/m3 | Not Available |
| naphthenic distillate, heavy, solvent-refined (severe) | Not Available | Not Available |

Occupational Exposure Banding

| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit | | |
|-------------|--|----------------------------------|--|--|
| zinc powder | E | ≤ 0.01 mg/m³ | | |
| Notes: | Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health. | | | |

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- b cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- b acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Toxicity and Irritation data for petroleum-based mineral oils are related to chemical components and vary as does the composition and source of the original crude.

A small but definite risk of occupational skin cancer occurs in workers exposed to persistent skin contamination by oils over a period of years. This risk has been attributed to the presence of certain polycyclic aromatic hydrocarbons (PAH) (typified by benz[a]pyrene).

Petroleum oils which are solvent refined/extracted or severely hydrotreated, contain very low concentrations of both.

NOTE L: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3% DMSO extract as measured by IP 346. European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Type of Contaminant:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) |
|---|---------------------------------|
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) |

Appropriate engineering controls

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|--|----------------------------------|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production. | 3: High production, heavy use |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection











Air Speed:

Version No: 4.1

Preformed Line Alminox Compound

Issue Date: **30/12/2020**Print Date: **21/11/2021**

| Eye and face protection | Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] |
|-------------------------|---|
| Skin protection | See Hand protection below |
| Hands/feet protection | Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber |
| Body protection | See Other protection below |
| Other protection | Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit. |

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|-------------------------|
| up to 10 x ES | A-AUS P2 | - | A-PAPR-AUS / Class 1 P2 |
| up to 50 x ES | - | A-AUS / Class 1 P2 | - |
| up to 100 x ES | - | A-2 P2 | A-PAPR-2 P2 ^ |

- Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| Appearance | Smooth grey grease with a negligible odour; insoluble in water. | | |
|--|---|---|----------------|
| | | | |
| Physical state | Non Slump Paste | Relative density (Water = 1) | 0.9 approx. |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | >250 | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | >250 (COC) | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Immiscible | pH as a solution (%) | Not Applicable |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 Stability and reactivity

| Reactivity | See section 7 |
|------------------------------------|---|
| Chemical stability | Product is considered stable and hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |

Chemwatch: 32-1897
Version No: 4.1

Page 7 of 13

Preformed Line Alminox Compound

Issue Date: **30/12/2020**Print Date: **21/11/2021**

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Inhalation hazard is increased at higher temperatures.

Inhaled

High inhaled concentrations of mixed hydrocarbons may produce narcosis characterised by nausea, vomiting and lightheadedness. Inhalation of aerosols may produce severe pulmonary oedema, pneumonitis and pulmonary haemorrhage. Inhalation of petroleum hydrocarbons consisting substantially of low molecular weight species (typically C2-C12) may produce irritation of mucous membranes, incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and anaesthetic stupor. Massive exposures may produce central nervous system depression with sudden collapse and deep coma; fatalities have been recorded. Irritation of the brain and/or apnoeic anoxia may produce convulsions. Although recovery following overexposure is generally complete, cerebral micro-haemorrhage of focal post-inflammatory scarring may produce epileptiform seizures some months after the exposure. Pulmonary episodes may include chemical pneumonitis with oedema and haemorrhage. The lighter hydrocarbons may produce kidney and neurotoxic effects. Pulmonary irritancy increases with carbon chain length for paraffins and olefins. Alkenes produce pulmonary oedema at high concentrations. Liquid paraffins may produce anaesthesia and depressant actions leading to weakness, dizziness, slow and shallow respiration, unconsciousness, convulsions and death. C5-7 paraffins may also produce polyneuropathy. Aromatic hydrocarbons accumulate in lipid rich tissues (typically the brain, spinal cord and peripheral nerves) and may produce functional impairment manifested by nonspecific symptoms such as nausea, weakness, fatigue and vertigo; severe exposures may produce inebriation or unconsciousness. Many of the petroleum hydrocarbons are cardiac sensitisers and may cause ventricular fibrillations. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal

Inhalation of oil droplets/ aerosols may cause discomfort and may produce chemical pneumonitis.

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.

Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).

Ingestion Ingesti

Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of petroleum hydrocarbons may produce irritation of the pharynx, oesophagus, stomach and small intestine with oedema and mucosal ulceration resulting; symptoms include a burning sensation in the mouth and throat. Large amounts may produce narcosis with nausea and vomiting, weakness or dizziness, slow and shallow respiration, swelling of the abdomen, unconsciousness and convulsions. Myocardial injury may produce arrhythmias, ventricular fibrillation and electrocardiographic changes. Central nervous system depression may also occur. Light aromatic hydrocarbons produce a warm, sharp, tingling sensation on contact with taste buds and may anaesthetise the tongue. Aspiration into the lungs may produce coughing, gagging and a chemical pneumonitis with pulmonary oedema and haemorrhage.

Skin Contact

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Open cuts, abraded or irritated skin should not be exposed to this material

The material may accentuate any pre-existing dermatitis condition

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

Petroleum hydrocarbons may produce pain after direct contact with the eyes. Slight, but transient disturbances of the corneal epithelium may also result. The aromatic fraction may produce irritation and lachrymation.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Repeated or prolonged exposure to mixed hydrocarbons may produce narcosis with dizziness, weakness, irritability, concentration and/or memory loss, tremor in the fingers and tongue, vertigo, olfactory disorders, constriction of visual field, paraesthesias of the extremities, weight loss and anaemia and degenerative changes in the liver and kidney. Chronic exposure by petroleum workers, to the lighter hydrocarbons, has been associated with visual disturbances, damage to the central nervous system, peripheral neuropathies (including numbness and paraesthesias), psychological and neurophysiological deficits, bone marrow toxicities (including hypoplasia possibly due to benzene) and hepatic and renal involvement. Chronic dermal exposure to petroleum hydrocarbons may result in defatting which produces localised dermatoses. Surface cracking and erosion may also increase susceptibility to infection by microorganisms. One epidemiological study of petroleum refinery workers has reported elevations in standard mortality ratios for skin cancer along with a dose-response relationship indicating an association between routine workplace exposure to petroleum or one of its constituents and skin cancer, particularly melanoma. Other studies have been unable to confirm this finding.

Chronic

Hydrocarbon solvents are liquid hydrocarbon fractions derived from petroleum processing streams, containing only carbon and hydrogen atoms, with carbon numbers ranging from approximately C5-C20 and boiling between approximately 35-370 deg C. Many of the hydrocarbon solvents have complex and variable compositions with constituents of 4 types, alkanes (normal paraffins, isoparaffins, and cycloparaffins) and aromatics (primarily alkylated one- and two-ring species). Despite the compositional complexity, most hydrocarbon solvent constituents have similar toxicological properties, and the overall toxicological hazards can be characterized in generic terms. Hydrocarbon solvents can cause chemical pneumonitis if aspirated into the lung, and those that are volatile can cause acute CNS effects and/or ocular and respiratory irritation at exposure levels exceeding occupational recommendations. Otherwise, there are few toxicologically important effects. The exceptions, n-hexane and naphthalene, have unique toxicological properties

Animal studies:

No deaths or treatment related signs of toxicity were observed in rats exposed to light alkylate naphtha (paraffinic hydrocarbons) at concentrations of 668, 2220 and 6646 ppm for 6 hrs/day, 5 days/wk for 13 weeks. Increased liver weights and kidney toxicity (male rats) was observed in high dose animals. Exposure to pregnant rats at concentrations of 137, 3425 and 6850 ppm did not adversely affect reproduction or

Chemwatch: 32-1897 Page 8 of 13 Issue Date: 30/12/2020 Version No: 4.1 Print Date: 21/11/2021

Preformed Line Alminox Compound

cause maternal or foetal toxicity. Lifetime skin painting studies in mice with similar naphthas have shown weak or no carcinogenic activity following prolonged and repeated exposure. Similar

naphthas/distillates, when tested at nonirritating dose levels, did not show any significant carcinogenic activity indicating that this tumorigenic response is likely related to chronic irritation and not to dose. The mutagenic potential of naphthas has been reported to be largely negative in a variety of mutagenicity tests. The exact relationship between these results and human health is not known. Some components of this product have been shown to produce a species specific, sex hormonal dependent kidney lesion in male rats from repeated oral or inhalation exposure. Subsequent research has shown that the kidney damage develops via the formation of a alpha-2u-globulin, a mechanism unique to the male rat. Humans do not form alpha-2u-globulin, therefore, the kidney effects resulting from this mechanism are not relevant in human.

High boiling residues of petroleum process streams produced a significant number of benign and malignant skin tumours after application to the skin of mice. Appreciable concentrations of polynuclear aromatic hydrocarbons (PAHs) may be present in residual fuels because of the common practice of using both uncracked and cracked residues in their manufacture.

Principal route of exposure is by skin contact; lesser exposures include inhalation of fumes from hot oils, oil mists or droplets. Prolonged contact with mineral oils carries with it the risk of skin conditions such as oil folliculitis, eczematous dermatitis, pigmentation of the face (melanosis) and warts on the sole of the foot (plantar warts). With highly refined mineral oils no appreciable systemic effects appear to result through skin absorption

Exposure to oil mists frequently elicits respiratory conditions, such as asthma; the provoking agent is probably an additive. High oil mist concentrations may produce lipoid pneumonia although clinical evidence is equivocal. In animals exposed to concentrations of 100 mg/m3 oil mist, for periods of 12 to 26 months, the activity of lung and serum alkaline phosphatase enzyme was raised; 5 mg/m3 oil mist did not produce this response. These enzyme changes are sensitive early indicators of lung damage. Workers exposed to vapours of mineral oil and kerosene for 5 to 35 years showed an increased prevalence of slight basal lung fibrosis.

| Preformed Line Alminox Compound | TOXICITY | IRRITATION |
|---|---|--|
| | Not Available | Not Available |
| | TOXICITY | IRRITATION |
| zinc powder | Dermal (rabbit) LD50: 1130 mg/kg ^[2] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Oral(Rat) LD50; >2000 mg/kg ^[1] | Skin: no adverse effect observed (not irritating) ^[1] |
| | TOXICITY | IRRITATION |
| residual oils, petroleum, | Dermal (rabbit) LD50: >2000 mg/kg ^[2] | Eye: no adverse effect observed (not irritating) ^[1] |
| solvent dewaxed | Inhalation(Rat) LC50; 2.18 mg/l4h ^[2] | Skin: no adverse effect observed (not irritating) ^[1] |
| | Oral(Rat) LD50; >5000 mg/kg ^[2] | |
| | TOXICITY | IRRITATION |
| paraffinic distillate, heavy, | Dermal (rabbit) LD50: >2000 mg/kg ^[2] | Eye: no adverse effect observed (not irritating) ^[1] |
| solvent-dewaxed (severe) | Inhalation(Rat) LC50; 2.18 mg/l4h ^[2] | Skin: no adverse effect observed (not irritating) ^[1] |
| | Oral(Rat) LD50; >5000 mg/kg ^[2] | |
| naphthenic distillate, heavy, solvent-refined (severe) | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >2000 mg/kg ^[2] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Inhalation(Rat) LC50; 2.18 mg/l4h ^[2] | Skin: no adverse effect observed (not irritating) ^[1] |
| | Oral(Rat) LD50; >5000 mg/kg ^[2] | |
| | Nalue obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |
| Legend: | | |

ZINC POWDER

Inhalation (human) TCLo: 124 mg/m3/50min, Skin (human):0.3mg/3DaysInt, mild

The materials included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives;

The potential toxicity of a specific distillate base oil is inversely related to the severity or extent of processing the oil has undergone, since:

- The adverse effects of these materials are associated with undesirable components, and The levels of the undesirable components are inversely related to the degree of processing;
- Distillate base oils receiving the same degree or extent of processing will have similar toxicities;
- The potential toxicity of residual base oils is independent of the degree of processing the oil receives.

The reproductive and developmental toxicity of the distillate base oils is inversely related to the degree of processing.

The degree of refining influences the carcinogenic potential of the oils. Whereas mild acid / earth refining processes are inadequate to substantially reduce the carcinogenic potential of lubricant base oils, hydrotreatment and / or solvent extraction methods can yield oils with no carcinogenic potential.

Preformed Line Alminox Compound & RESIDUAL OILS, PETROLEUM, SOLVENT **DEWAXED & PARAFFINIC** DISTILLATE, HEAVY, SOLVENT-DEWAXED (SEVERE) & NAPHTHENIC DISTILLATE, HEAVY, SOLVENT-REFINED (SEVERE)

Unrefined and mildly refined distillate base oils contain the highest levels of undesirable components, have the largest variation of hydrocarbon molecules and have shown the highest potential carcinogenic and mutagenic activities. Highly and severely refined distillate base oils are produced from unrefined and mildly refined oils by removing or transforming undesirable components. In comparison to unrefined and mildly refined base oils, the highly and severely refined distillate base oils have a smaller range of hydrocarbon molecules and have demonstrated very low mammalian toxicity. Mutagenicity and carcinogenicity testing of residual oils has been negative, supporting the belief that these materials lack biologically active components or the components are largely non-bioavailable due to their molecular size.

Toxicity testing has consistently shown that lubricating base oils have low acute toxicities. Numerous tests have shown that a lubricating base oil's mutagenic and carcinogenic potential correlates with its 3-7 ring polycyclic aromatic compound (PAC) content, and the level of DMSO extractables (e.g. IP346 assay), both characteristics that are directly related to the degree/conditions of processing

Skin irritating is not significant (CONCAWE) based on 14 tests on 10 CASs from the OLBO class (Other Lubricant Base Oils). Each study lasted for 24 hours, a period of time 6 times longer than the duration recommended by the OECD method).

Eye irritation is not significant according to experimental data (CONCAWE studies) based on 9 "in vivo" tests on 7 CASs from the OLBO class(Other Lubricant Base Oils).

Sensitisation: The substance does not cause the sensitization of the respiratory tract or of the skin. (CONCAWE studies based on 14 tests on 11 CASs from the OLBO class(Other Lubricant Base Oils))

Germ cell mutagenicity: The tests performed within the 'in vivo" studies regarding gene mutation at mice micronuclei indicated negative results (CONCAWE studies. AMES tests had negative results in 7 studies performed on 4 CASs from the OLBO class(Other Lubricant Base Oils)). Reproduction toxicity: Reproduction / development toxicity monitoring according to OECD 421 or 422 methods. CONCAWE tests gave negative Chemwatch: 32-1897 Page 9 of 13 Issue Date: 30/12/2020 Version No: 4.1

Preformed Line Alminox Compound

Print Date: 21/11/2021

results in oral gavage studies. Pre-birth studies regarding toxicity in the unborn foetus development process showed a maternal LOAEL (Lowest Observed Adverse Effect Level) of 125 mg/kg body/day, based on dermal irritation and a NOAEL (No Observable Adverse Effect Level) of 2000 mg/kg body/day, which shows that the substance

is not toxic for reproduction.

STOT (toxicity on specific target organs) - repeated exposure: Studies with short term repeated doses (28-day test) on rabbit skin indicated the NOAEL value of 1000 mg/kg. NOAEL for inhalation, local effects > 280 mg/m3 and for systemic effects NOAEL > 980 mg/m3. Sub-chronic toxicity

90-day study Dermal: NOAEL > 2000 mg/kg (CONCAWE studies).

Repeat dose toxicity:

Oral

NOAEL for heavy paraffinic distillate aromatic extract could not be identified and is less than 125 mg/kg/day when administered orally. Inhalation

The NOAEL for lung changes associated with oil deposition in the lungs was 220 mg/m3. As no systemic toxicity was observed, the overall NOAEL for systemic effects was > 980 mg/m3.

Dermal

In a 90 day subchronic dermal study, the administration of Light paraffinic distillate solvent extract had an adverse effect on survivability, body weights, organ weights (particularly the liver and thymus), and variety of haematology and serum chemistry parameters in exposed animals. Histopathological changes which were treatment-related were most prominent in the adrenals, bone marrow, kidneys, liver, lymph nodes, skin, stomach, and thymus. Based on the results of this study, the NOAEL for the test material is less than 30 mg/kg/day. Toxicity to reproduction:

Mineral oil (a white mineral oil) caused no reproductive or developmental toxicity with 1 mL/kg/day (i.e., 1000 mg/kg/day) in an OECD 421 quideline study, but did cause mild to moderate skin irritation. Therefore, the reproductive/developmental NOAEL for this study is =1000 mg/kg/day and no LOAEL was determined.

Developmental toxicity, teratogenicity:

Heavy paraffinic distillate furfural extract produced maternal, reproductive and foetal toxicity. Maternal toxicity was exhibited as vaginal discharge (dose-related), body weight decrease, reduction in thymus weight and increase in liver weight (125 mg/kg/day and higher) and aberrant haematology and serum chemistry (125 and/or 500 mg/kg/day). Evidence of potential reproductive effects was shown by an increased number of dams with resorptions and intrauterine death. Distillate aromatic extract (DAE) was developmentally toxic regardless of exposure duration as indicated by increased resorptions and decreased foetal body weights. Furthermore, when exposures were increased to 1000 mg/kg/day and given only during gestation days 10 through 12, cleft palate and ossification delays were observed. Cleft palate was considered to indicate a potential teratogenic effect of DAE.

The following Oil Industry Note (OIN) has been applied: OIN 8 - The classifications as a reproductive toxicant category 2; H361d (Suspected of damaging the unborn child) and specific target organ toxicant category 1; H372 (Causes damage to organs through prolonged or repeated exposure) need not apply if the substance is not classified as carcinogenic

Toxicokinetics of lubricant base oils has been examined in rodents. Absorption of other lubricant base oils across the small intestine is related to carbon chain length; hydrocarbons with smaller chain length are more readily absorbed than hydrocarbons with a longer chain length. The majority of an oral dose of mineral hydrocarbon is not absorbed and is excreted unchanged in the faeces. Distribution of mineral hydrocarbons following absorption has been observed in liver, fat, kidney, brain and spleen. Excretion of absorbed mineral hydrocarbons occurs via the faeces and urine. Based on the pharmacokinetic parameters and disposition profiles, the data indicate inherent strain differences in the total systemic exposure (~4 fold greater systemic dose in F344 vs SD rats), rate of metabolism, and hepatic and lymph node retention of C26H52, which may be associated with the different strain sensitivities to the formation of liver granulomas and MLN histiocytosis.

No significant acute toxicological data identified in literature search.

Highly and Severely Refined Distillate Base Oils

Acute toxicity: Multiple studies of the acute toxicity of highly & severely refined base oils have been reported. Irrespective of the crude source or the method or extent of processing, the oral LD50s have been observed to be >5 g/kg (bw) and the dermal LD50s have ranged from >2 to >5g/kg (bw). The LC50 for inhalation toxicity ranged from 2.18 mg/l to> 4 mg/l.

When tested for skin and eye irritation, the materials have been reported as "non-irritating" to "moderately irritating"

Testing in guinea pigs for sensitization has been negative

Repeat dose toxicity: . Several studies have been conducted with these oils. The weight of evidence from all available data on highly & severely refined base oils support the presumption that a distillate base oil's toxicity is inversely related to the degree of processing it receives. Adverse effects have been reported with even the most severely refined white oils - these appear to depend on animal species and/ or the peculiarities of

- ▶ The granulomatous lesions induced by the oral administration of white oils are essentially foreign body responses. The lesions occur only in rats, of which the Fischer 344 strain is particularly sensitive,
- The testicular effects seen in rabbits after dermal administration of a highly to severely refined base oil were unique to a single study and may have been related to stress induced by skin irritation, and
- The accumulation of foamy macrophages in the alveolar spaces of rats exposed repeatedly via inhalation to high levels of highly to severely refined base oils is not unique to these oils, but would be seen after exposure to many water insoluble materials.

Reproductive and developmental toxicity: A highly refined base oil was used as the vehicle control in a one-generation reproduction study. The study was conducted according to the OECD Test Guideline 421. There was no effect on fertility and mating indices in either males or females. At necropsy, there were no consistent findings and organ weights and histopathology were considered normal by the study's authors. A single generation study in which a white mineral oil (a food/ drug grade severely refined base oil) was used as a vehicle control is reported. Two separate groups of pregnant rats were administered 5 ml/kg (bw)/day of the base oil via gavage, on days 6 through 19 of gestation. In one of the two base oil dose groups, three malformed foetuses were found among three litters The study authors considered these malformations to be minor and within the normal ranges for the strain of rat.

Genotoxicity:

Residual Base Oils

In vitro (mutagenicity): Several studies have reported the results of testing different base oils for mutagenicity using a modified Ames assay Base oils with no or low concentrations of 3-7 ring PACs had low mutagenicity indices.

In vivo (chromosomal aberrations): A total of seven base stocks were tested in male and female Sprague-Dawley rats using a bone marrow cytogenetics assay. The test materials were administered via gavage at dose levels ranging from 500 to 5000 mg/kg (bw). Dosing occurred for either a single day or for five consecutive days. None of the base oils produced a significant increase in aberrant cells.

Carcinogenicity: Highly & severely refined base oils are not carcinogens, when given either orally or dermally.

Preformed Line Alminox Compound & RESIDUAL OILS,

PETROLEUM, SOLVENT

DEWAXED

Residual oils have substantial polycyclic aromatic compound (PAC) levels when assayed by traditional methods. On this basis, they would be expected to have mutagenic and/or carcinogenic activity. However, no adverse effects have been seen in either in vitro mutagenicity or dermal carcinogenicity testing of residual base oils, irrespective of the degree of processing they have undergone. Ultraviolet, HPLC/UV, GC/MS, and infrared analyses of these oils indicate that the aromatics they contain are predominantly 1-3 rings that are highly alkylated (paraffinic and naphthenic). Because they are found in such a high boiling material (> 550 C), it is estimated that the alkyl side-chains of these 1-3 ring aromatics would be approximately 13 to 25 carbons in length. These highly alkylated aromatic ring materials are either devoid of the biological

activity necessary to cause mutagenesis and carcinogenesis, or are largely non-bioavailable to the organisms Acute toxicity: There are no acute toxicity data available for the residual base oils. It is thought that the high molecular weight of these materials and associated low bioavailability preclude the systemic doses necessary to produce acute toxicity. Furthermore, tests of a variety of distillate base oils, including unrefined materials that contain high levels of biologically active materials, have consistently shown low acute toxicity. Repeat dose toxicity: No subchronic repeat-dose studies have been reported on residual base oils. However, two dermal carcinogenicity studies have been performed

Reproductive and developmental toxicity: There are no reproductive or developmental toxicity data available for the residual base oils Carcinogenicity: A dermal carcinogenicity study of a residual base oil in mice has been reported. The test substance was described as "a

Issue Date: 30/12/2020 Chemwatch: 32-1897 Page 10 of 13 Version No: 4.1

Preformed Line Alminox Compound

Print Date: 21/11/2021

non-solvent refined, deasphalted, dewaxed residual paraffinic lubricant base oil". For eighteen months, three times/week, undiluted test material was applied to the skin of female CF1 mice. Two other groups of mice underwent similar treatments, but for only 22 or 52 weeks. The base oil produced minimal clinical evidence of skin irritation. No tumours of epidermal origin were observed in animals dosed with the base oil. Furthermore, no treatment-related effects were observed with regard to clinical condition, body weight gain, mortality or post mortem findings. A second dermal carcinogenicity study of a residual base oil has been conducted in male C3H/HeJ mice. The test substance was described as "deasphalted, dewaxed, residual oil". The test material was applied undiluted to the animals' backs, three times/week for 24 months. None of the animals treated with the test material developed skin tumours, or any other tumours considered treatment-related.

The absence of systemic toxicity in these two dermal carcinogenicity studies supports the belief that the high molecular weight of the residual base oils and the resulting low bio- availability preclude the internal doses necessary to elicit systemic toxicity. Genotoxicity:

In vitro (mutagenicity): Samples of a vacuum residuum and four residual base oils tested negative for the induction of frame shift mutations in modified Ames assays

In vivo (chromosomal aberrations): There is no in vivo genotoxicity data available for the residual base oils. However, in vitro mutagenicity tests have been conducted on residual base oils and have produced negative results. Dermal carcinogenicity studies on these materials have also been negative. Given these consistent results, and the low bioavailability of these materials, it is expected that in vivo mutagenicity tests would also be negative

PARAFFINIC DISTILLATE, **HEAVY, SOLVENT-DEWAXED** (SEVERE) & NAPHTHENIC DISTILLATE, HEAVY, SOLVENT-REFINED (SEVERE)

Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent that iso- or cyclo-paraffins.

The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption, is known as the "hydrocarbon continuum hypothesis", and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons a route to the lipid phase of the intestinal absorptive cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte. The enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon that, by escaping initial biotransformation, becomes available for deposition in its unchanged form in peripheral tissues such as adipose tissue, or in the liver. The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

| Acute Toxicity | × | Carcinogenicity | × |
|-----------------------------------|---|--------------------------|---|
| Skin Irritation/Corrosion | × | Reproductivity | × |
| Serious Eye Damage/Irritation | × | STOT - Single Exposure | ✓ |
| Respiratory or Skin sensitisation | × | STOT - Repeated Exposure | × |
| Mutagenicity | × | Aspiration Hazard | × |

Legend:

★ - Data either not available or does not fill the criteria for classification.

Data available to make classification

SECTION 12 Ecological information

Toxicity

| | Endpoint | Test Duration (hr) | Species | Value | Source |
|--|------------------|--------------------|-------------------------------|-----------------|----------------|
| Preformed Line Alminox Compound | Not Available | Not Available | Not Available Not Available | | Not Availab |
| | Endpoint | Test Duration (hr) | Species | Value | Source |
| | EC50(ECx) | 72h | Algae or other aquatic plants | 0.005mg/l | 4 |
| | EC50 | 72h | Algae or other aquatic plants | 0.005mg/l | 4 |
| zinc powder | LC50 | 96h | Fish | 0.16mg/L | 4 |
| | EC50 | 48h | Crustacea | 1.4mg/l | 2 |
| | EC50 | 96h | Algae or other aquatic plants | 0.264-0.881mg/l | 4 |
| residual oils, petroleum, solvent dewaxed | Endpoint | Test Duration (hr) | Species | Value | Source |
| | NOEC(ECx) | 504h | Crustacea | >1mg/l | 1 |
| Solvent dewaxed | EC50 | 48h | Crustacea | >1000mg/l | 1 |
| | Endpoint | Test Duration (hr) | Species | Value | Source |
| | ErC50 | 72h | Algae or other aquatic plants | >1000mg/l | 1 |
| paraffinic distillate, heavy, solvent-dewaxed (severe) | NOEC(ECx) | 504h | Crustacea | >1mg/l | 1 |
| solveni-dewaxed (severe) | EC50 | 48h | Crustacea >1000mg/l | | 1 |
| | EC50 | 96h | Algae or other aquatic plants | >1000mg/l | 1 |
| | Endpoint | Test Duration (hr) | Species | Value | Source |
| phthenic distillate, heavy, solvent-refined (severe) | NOEC(ECx) | 504h | Crustacea | >1mg/l | 1 |
| Solvent-Tennieu (Severe) | EC50 | 48h | Crustacea | >1000mg/l | 1 |

V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA. Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

for lubricating oil base stocks:

Vapor Pressure Vapor pressures of lubricating base oils are reported to be negligible. In one study, the experimentally measured vapour pressure of a solvent-dewaxed heavy

Chemwatch: **32-1897** Page **11** of **13**

Version No: 4.1 Preformed Line Alminox Compound

paraffinic distillate base oil was 1.7 x 10exp-4 Pa . Since base oils are mixtures of C15 to C50 paraffinic, naphthenic, and aromatic hydrocarbon isomers, representative components of those structures were selected to calculate a range of vapor pressures. The estimated vapor pressure values for these selected components of base oils ranged from 4.5 x 10exp-1 Pa to 2 x 10exp-13Pa. Based on Dalton's Law the expected total vapour pressure for base oils would fall well below minimum levels (10exp-5 Pa) of recommended experimental procedures.

Partition Coefficient (log Kow): In mixtures such as the base oils, the percent distribution of the hydrocarbon groups (i.e., paraffins, naphthenes, and aromatics) and the carbon chain lengths determines in-part the partitioning characteristics of the mixture. Generally, hydrocarbon chains with fewer carbon atoms tend to have lower partition coefficients than those with higher carbon numbers. However, due to their complex composition, unequivocal determination of the log Kow of these hydrocarbon mixtures cannot be made. Rather, partition coefficients of selected C15 chain-length hydrocarbon structures representing paraffinic, naphthenic, and aromatic constituents in base oil lubricants were modelled. Results showed typical log Kow values from 4.9 to 7.7, which were consistent with values of >4 for lubricating oil basestocks

Water Solubility: When released to water, base oils will float and spread at a rate that is viscosity dependent. While water solubility of base oils is typically very low, individual hydrocarbons exhibit a wide range of solubility depending on molecular weight and degree of unsaturation. Decreasing molecular weight (i.e., carbon number) and increasing levels of unsaturation increases the water solubility of these materials. As noted for partition coefficient, the water solubility of lubricating base oils cannot be determined due to their complex mixture characteristics. Therefore, the water solubility of individual C15 hydrocarbons representing the different groups making up base oils (i.e., linear and branched paraffins, naphthenes, and aromatics) was modelled. Based on water solubility modelling of those groups, aqueous solubilities are typically much less than 1 ppm. (0.003-0.63 mg/l)

Photodegradation: Chemicals having potential to photolyse have UV/visible absorption maxima in the range of 290 to 800 nm. Some chemicals have absorption maxima significantly below 290 nm and consequently cannot undergo direct photolysis in sunlight (e.g. chemicals such as alkanes, alkenes, alkynes, saturated alcohols, and saturated acids). Most hydrocarbon constituents of the materials in this category are not expected to photolyse since they do not show absorbance within the 290-800 nm range. However, photodegradation of polyaromatic hydrocarbons (PAHs) can occur and may be a significant degradation pathway for these constituents of lubricating base oils. The degree and rate at which PAHs may photodegrade depend upon whether conditions allow penetration of light with sufficient energy to effect a change. For example,polycyclic aromatic compounds (PAC) compounds bound to sediments may persist due to a lack of sufficient light penetration

Atmospheric gas-phase reactions can occur between organic chemicals and reactive molecules such as photochemically produced hydroxyl radicals, ozone and nitrogen oxides. Atmospheric oxidation as a result of radical attack is not direct photochemical degradation, but indirect degradation. In general, lubricating base oils have low vapour pressures and volatilisation is not expected to be a significant removal mechanism for the majority of the hydrocarbon components. However, some components (e.g., C15 branched paraffins and naphthenes) appear to have the potential to volatilise Atmospheric half-lives of 0.10 to 0.66 days have been calculated for representative C15 hydrocarbon components of lubricating base oils

Stability in Water: Chemicals that have a potential to hydrolyze include alkyl halides, amides, carbamates, carboxylic acid esters and lactones, epoxides, phosphate esters, and sulfonic acid esters. Because lubricating base oils do not contain significant levels of these functional groups, materials in the lubricating base oils category are not subject to hydrolysis

Chemical Transport and Distribution in the Environment: Based on the physical-chemical characteristics of component hydrocarbons in lubricating base oils, the lower molecular weight components are expected to have the highest vapour pressures and water solubilities, and the lowest partition coefficients. These factors enhance the potential for widespread distribution in the environment. To gain an understanding of the potential transport and distribution of lubricating base oil components, the EQC (Equilibrium Criterion) model was used to characterize the environmental distribution of different C15 compounds representing different structures found in lube oils (e.g., paraffins, naphthenes, and aromatics). The modelling found partitioning to soil or air is the ultimate fate of these C15 compounds. Aromatic compounds partition principally to soil. Linear paraffins partition mostly to soil, while branching appears to allow greater distribution to air. Naphthenes distribute to both soil and air, with increasing proportions in soil for components with the greater number of ring structures. Because the modelling does not take into account degradation factors, levels modelled in the atmosphere are likely overstated in light of the tendency for indirect photodegradation to occur.

Biodegradation: The extent of biodegradation measured for a particular lubricating oil basestock is dependent not only on the procedure used but also on how the sample is presented in the biodegradation test. Lubricant base oils typically are not readily biodegradable in standard 28-day tests. However, since the oils consist primarily of hydrocarbons that are ultimately assimilated by microorganisms, and therefore inherently biodegradable. Twenty-eight biodegradability studies have been reported for a variety of lubricating base oils. Based on the results of ultimate biodegradability tests using modified Sturm and manometric respirometry testing the base oils are expected to be, for the most part, inherently biodegradable. Biodegradation rates found using the modified Sturm procedure ranged from 1.5 to 29%. Results from the manometric respirometry tests on similar materials showed biodegradation rates from 31 to 50%. Biodegradation rates measured in 21-day CEC tests for similar materials ranged from 13 to 79%. **Ecotoxicity:**

Numerous acute studies covering fish, invertebrates, and algae have been conducted to assess the ecotoxicity of various lubricating base oils. None of these studies have shown evidence of acute toxicity to aquatic organisms. Eight, 7-day exposure studies using rainbow trout failed to demonstrate toxicity when tested up to the maximum concentration of 1000 mg/L applied as dispersions. Three, 96-hour tests with rainbow trout also failed to show any toxic effects when tested up to 1000 mg/L applied as dispersions. Similarly, three 96-hour tests with fathead minnows at a maximum test concentration of 100 mg/L water accommodated fractions (WAF) showed no adverse effects. Two species of aquatic invertebrates (Daphnia magna and Gammarus sp.) were exposed to WAF solutions up to 10,000 mg/L for 48 and 96-hours, respectively, with no adverse effects being observed. Four-day exposures of the freshwater green alga (Scenedesmus subspicatus) to 500 mg/L WAF solutions failed to show adverse effects on growth rate and algal cell densities in four studies Multiple chronic ecotoxicity studies have shown no adverse effects to daphnid survival or reproduction. In 10 of 11 chronic studies, daphnids were exposed for 21 days to WAF preparations of lubricating base oils with no ill effects on survival or reproduction at the maximum concentration of 1000 mg/L. One test detected a reduction in reproduction at 1000 mg/L. Additional data support findings of no chronic toxicity to aquatic invertebrates and fish. No observed effect levels ranged from 550 to 5,000 mg/L when tested as either dispersions or WAFs.

The data described above are supported by studies on a homologous series of alkanes. The author concluded that the water solubility of carbon chains .C10 is too limited to elicit acute toxicity. This also was shown for alkylbenzene compounds having carbon numbers .C15. Since base oils consist of carbon compounds of C15 to C50, component hydrocarbons that are of acute toxicological concern are, for the most part, absent in these materials. Similarly, due to their low solubility, the alkylated two to three ring polyaromatic components in base oils are not expected to cause acute or chronic toxicity. This lack of toxicity is borne out in the results of the reported studies.

The effects of crude and refined oils on organisms found in fresh and sea water ha been extensively reviewed.

sea water. Where spillages occur the non-mobile species suffer the greatest mortality, whereas fish species can often escape from the affected region. The extent of the initial mortality depends on the chemical nature of the oil, the location, and the physical conditions, particularly the temperature and wind velocity. Most affected freshwater and marine communities recover from the effects of an oil spill within a year. The occurrence of biogenic hydrocarbons in the world's oceans is well recorded. They have the characteristic isoprenoid structure, and measurements made in water columns indicate a background concentration of 1.0 to 10 ul/l. The higher molecular weight materials are dispersed as particles, with the highest concentrations of about 20 ul/l occurring in the top 3 mm layer of water.

A wide variation in the response of organisms to oil exposures has been noted. The larvae of fish and crustaceans appear to be most susceptible to the water-soluble fraction of crude oil. Exposures of plankton and algae have indicated that certain species of diatoms and green algae are inhibited, whereas microflagellates are not.

For the most part, molluscs and most intertidal worm species appear to be tolerant of oil contamination. Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

DO NOT discharge into sewer or waterways.

Persistence and degradability

Environmental Fate:

| Ingredient | Persistence: Water/Soil | Persistence: Air | |
|------------|---------------------------------------|---------------------------------------|--|
| | No Data available for all ingredients | No Data available for all ingredients | |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|---------------------------------------|
| | No Data available for all ingredients |

Mobility in soil

| Ingredient | Mobility |
|------------|---------------------------------------|
| | No Data available for all ingredients |

Issue Date: 30/12/2020

Print Date: 21/11/2021

Preformed Line Alminox Compound

Issue Date: **30/12/2020**Print Date: **21/11/2021**

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

Version No: 4.1

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- ▶ Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

| Marine Pollutant | NO |
|------------------|----------------|
| HAZCHEM | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|--|---------------|
| zinc powder | Not Available |
| residual oils, petroleum, solvent dewaxed | Not Available |
| paraffinic distillate, heavy, solvent-dewaxed (severe) | Not Available |
| naphthenic distillate, heavy, solvent-refined (severe) | Not Available |

Transport in bulk in accordance with the ICG Code

| Product name | Ship Type |
|--|---------------|
| zinc powder | Not Available |
| residual oils, petroleum, solvent dewaxed | Not Available |
| paraffinic distillate, heavy, solvent-dewaxed (severe) | Not Available |
| naphthenic distillate, heavy, solvent-refined (severe) | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

zinc powder is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

residual oils, petroleum, solvent dewaxed is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

paraffinic distillate, heavy, solvent-dewaxed (severe) is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Monographs

naphthenic distillate, heavy, solvent-refined (severe) is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

National Inventory Status

| National Inventory | Status |
|--|--------|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |

Chemwatch: 32-1897 Page 13 of 13 Version No: 4.1

Preformed Line Alminox Compound

Issue Date: 30/12/2020 Print Date: 21/11/2021

| National Inventory | Status |
|-------------------------------|---|
| Canada - NDSL | No (zinc powder; residual oils, petroleum, solvent dewaxed; paraffinic distillate, heavy, solvent-dewaxed (severe); naphthenic distillate, heavy, solvent-refined (severe)) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | No (zinc powder; naphthenic distillate, heavy, solvent-refined (severe)) |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| Revision Date | 30/12/2020 |
|---------------|------------|
| Initial Date | 08/06/2012 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|--|
| 3.1 | 01/11/2019 | One-off system update. NOTE: This may or may not change the GHS classification |
| 4.1 | 30/12/2020 | Classification change due to full database hazard calculation/update. |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection

OTV: Odour Threshold Value BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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